

for the sheet mill workers, as it is known that the whole fight is directed in the interest of the sheet mill hands, with the strike against the tin plate and hoop companies merely to attract attention.

When the manufacturers have made the attempt now pending of trying to shift the manufacture of material or place some of the idle plants in operation, the actual test of the struggle will begin, as the case stands, the men have all the advantage, as it would require months to secure enough men to operate half the plants made non-productive by the strike.

NO PLAN FOR ARBITRATION.

AMALGAMATED MEN ENCOURAGED—MANUFACTURERS MAKE MOVE AT WELLSVILLE.

Pittsburg, July 16.—The second strike day closes with the Amalgamated officials in a satisfied mood and claiming to have made good every promise as to results. On the other hand, the manufacturers refuse to be quoted in any way. Repeated efforts to secure statements from President Corey, of the American Sheet Steel Company, and General Manager I. W. Jenks, of the Hoop company, have been met with the response that there was no change and nothing to be given out.

The Amalgamated people say nothing has been said to them of any plan for mediation or arbitration, and they will continue to carry out their programme as originally announced. The closing down of the Clark mill and of the Monessen sheet mill are looked upon as telling victories and the almost complete tieup of three companies in the district. Only one tin mill, that at Monessen, and one sheet mill, at Duncanville, remain at work. The fact that the National Tube Mill men (non-union) received a substantial advance in wages yesterday has caused discontent among the union men employed by the National Tube Company at their Second-ave. plant and Republic Mill on the South Side. The men here think they are entitled to a similar increase. To consider the matters meetings were held to-night on the south side, and it is said a demand will be made to-morrow.

A telegram was received to-night, saying: "The Wellsville rolling mill will be run, and it will be run non-union. It will start to-morrow. If it could not be run non-union, it never would be run at all."

This statement was made to-day by Persifer F. Smith, of Pittsburg, district manager for the American Sheet Steel Company. He was here this morning, and made an address to the striking mill men. He told them he had no grievance; they had been well cared for in the past, and would be in the future. The announcement that the mill will be started to-morrow and started non-union has given rise to no little speculation and uneasiness among the citizens. Many of the strikers, expecting prolonged idleness, have left the city for hunting and fishing camps, where they expect to spend the time. No new men have been brought in, and how Manager Smith expects to start to-morrow is a matter for conjecture. To-day, as yesterday, only a few laborers were working.

The above is the first indication as yet given by the manufacturers that they were other than passive participants in the big strike. What the result may be of an attempt to operate the Wellsville plant none of the local Amalgamated people will predict. All they will say is "It cannot be accomplished."

Wellsville is looked upon by both sides as an important point, and developments are anxiously awaited by all.

The position of the Tin Workers' Protective Association in the strike was settled to-day by the following telegram to "The Leader":

Elwood, Ind., July 16.—Our association is in agreement with the company to work providing they live up to their contract. If the company introduces black plate worked by non-union men our men will be called out. The Amalgamated people will have our full support if necessary.

The surprising strength of the Amalgamated Association at points that were considered the strongholds of the non-union element is one of the features of the steel strike. With the closing of the Monessen hoop mill, the plant of the American Sheet Hoop Company is left with the exception of the small plant at Duncanville. The fact that the men received at Amalgamated headquarters stating that the men of the Duncanville plant were ready to close down when ordered.

President Shaffer stated that he had not been informed of any movement toward mediation between the workers and the manufacturers. He stated, however, that he had demonstrated to all the men that he demanded a scale that was under control of the organization. In reference to the reported meeting of the heads of the United States Steel Corporation in New-York, he stated that he had no intention further than to say he would be glad to confer with them when they had conceded the scale to the mills as demanded.

CAREER OF PRESIDENT SHAFFER. ONCE METHODIST MINISTER—PHYSICAL LABOR SAVED HIM FROM MIND WRECK.

By TELEGRAPH TO THE TRIBUNE. Pittsburg, July 16.—Theodore J. Shaffer, the directing head of the steel strike, was graduated from a rolling mill into the Western University of Pennsylvania, and in time into the Wesleyan Theological Seminary. That led him into the ministry, and by stages back into a rolling mill again, whence he was called to become president of the Amalgamated Association. President Shaffer is one of those unfortunately brilliant men whose physical resources are inadequate to maintain the drafts made upon it by his active and versatile mentality.

After laboring day and night as a boy and youth in the rolling mills to acquire an education, he was met with the professional judgment of one physician after another that he must lay aside intellectual labor and return to physical tasks if he hoped to preserve his health. Over-activity was his fault. He reluctantly followed the advice of his physicians and left the pulpit to return to the mills of the Leechburg Sheet Company.

Between fifty and fifty-five years of age, tall, slender and graceful, Theodore Shaffer has been compelled to forego intellectual labor, except that thrust upon him at intervals as president of the Amalgamated Association. As a boy he used the housings of the rolls in the mills where he worked for his blackboard. There he gained his rudimentary education. He took up alone the study of Latin and Greek, Sanscrit, the modern languages, literature and the usual preparatory branches.

In the strength of the thirties he became a Methodist Episcopal minister at Conneville, Penn., and later was in charge of the Methodist Episcopal Church at Brownsville, Penn., the birthplace of James G. Blaine. For six years he labored with might and main, driven by his unfortunate temperament, and not until at the verge of middle life did he relinquish his charge and go back to the mill. He read nothing; he entered into no discussions requiring effort, all to preserve his mind. Even now his physicians say that nothing save physical labor will prolong a life and maintain his intellect. He left the ministry at Monongahela City, Penn., in 1880, returning to the Leechburg

sheet mill. He succeeded M. M. Garland as president of the Amalgamated Association in 1896.

NUMBER OF WORKERS IDLE. PLANTS AFFECTED BY STRIKE AND MEN EMPLOYED AT EACH.

Pittsburg, July 16.—A revised list of the plants of the three combinations affected by the strike was prepared this morning, together with the number of skilled workers. In the mills of the American Tin Plate Company twenty-five men are employed in three turns, in each as follows: Roller, rougher, doubler, doubler's helper, heater, heater's helper, catcher and screw boy and one shearmen, who does the work for three turns with two openers. Each mill's full quota of skilled men is twenty-seven. The tinplate combination employs at its 270 mills 7,290 skilled workers. Of this number 6,396 are on strike, and 824 are working at the National Works at Monessen. The corrected list of idle tin plate mills is as follows:

Atlanta, at Atlanta, 6; Banfield, Irondale, Ohio, 4; Beaver, Lisbon, Ohio, 7; Canonsburg, Canonsburg, Penn., 5; Champion, Muskegon, Mich., 8; Crescent, Cleveland, 6; Cumberland, Cumberland, Md., 5; Cambridge, Cambridge, Ohio, 6; Ellwood, Ellwood City, Penn., 6; Falcon, Niles, Ohio, 6; Great Western, Joliet, Ill., 4; Humbert, Conneville, Penn., 6; Irondale, Middletown, Ind., 6; La Belle, Wheeling, 10; Laughlin, Martin's Ferry, Ohio, 32; Monongahela, Pittsburg, 14; Morewood, Gas City, Ind., 8; Newcastle, Newcastle, Penn., 20; Pittsburg, New-Kensington, Penn., 6; Reeves, Canal Dover, Ohio, 6; Shenango, Newcastle, Penn., 30; Star, Pittsburg, 8; United States, McKeesport, 11.

The Amalgamated men employed on each turn in a sheet mill number fifteen, as follows: Roller, rougher, catcher, pair heater, heater, heater's helper, doubler, matcher, shearmen, shearmen's helper, three openers and two lifters. Each mill employs forty-five skilled men. The American Sheet Steel Company employs 7,470 skilled men in its 106 mills. Of this number 2,250 skilled men are at work at fifty mills that have not been closed by the strike. They are: Vandergrift, 27 mills; Kirkpatrick, Leechburg, 6 mills; W. J. Smith, Canton, works, 6 mills; and Scottsdale, 8 mills.

The number of skilled men on strike is 5,220, at the following plants: Cambridge, works, 6 mills; Ohio, 6 mills; Canton, works, 6 mills; Ohio, 6; Charters, works, 6; Dennison works, Dennison, Ohio, 4; Dresden works, Dresden, Ohio, 4; Falcon works, Niles, Ohio, 6; Hyde Park works, Hyde Park, Ohio, 5; Kaufmann works, 5; Midway works, Midway, Ohio, 4; Reeves works, Canal Dover, Ohio, 6; South-Ohio, 4; Charters, works, 6; Dennison works, Dennison, Ohio, 4; Dresden works, Dresden, Ohio, 4; Falcon works, Niles, Ohio, 6; Hyde Park works, Hyde Park, Ohio, 5; Kaufmann works, 5; Midway works, Midway, Ohio, 4; Reeves works, Canal Dover, Ohio, 6; South-Ohio, 4; Charters, works, 6; Dennison works, Dennison, Ohio, 4; Dresden works, Dresden, Ohio, 4; Falcon works, Niles, Ohio, 6; Hyde Park works, Hyde Park, Ohio, 5; Kaufmann works, 5; Midway works, Midway, Ohio, 4; Reeves works, Canal Dover, Ohio, 6; South-Ohio, 4; Charters, works, 6; Dennison works, Dennison, Ohio, 4; Dresden works, Dresden, Ohio, 4; 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