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Washington State Oil Review, Aberdeen, Wash.

ENUMCLAW FARMERS RUN BIG CREAMERY

CO-OPERATIVE SYSTEM NETS BIG PROFITS IN DELIVERY OF MILK.

A system of collecting, bottling and delivering milk to the people of Seattle which has grown into one of the largest of its kind in the state is found in the activities of the Enumclaw Cooperative Creamery company, of which G. Van Patten is manager. The Enumclaw creamery now turns back to its patrons \$65,000 a month in profits.

Eighteen years ago a number of farmers in the Enumclaw district pooled their interests, formed a small stock company in order to make the creamery a going concern, and began to supply milk to the Seattle consumer. The present plant is entirely inadequate to handle its output, and works on a continuous 24-hour basis.

Every morning at 3 o'clock the auto milk train leaves Enumclaw with 15 tons of milk and cream, much of which is on the Seattle breakfast table.

One thousand gallons of cream and 1,200 gallons of milk are collected and bottled every 24 hours. Four hundred and twenty-five farmers living in a radius of seven miles of Enumclaw patronize this creamery.

Four auto trucks go over the route twice a day picking up the 10-gallon cans from the milk stations in the surrounding country. The night's milking is the "morning" milk of the Seattle consumer. The morning milking, for the most part, furnishes the cream, 12 hours older, delivered in Seattle at the same time.

Though many of the farmers do their own separating, the creamery is equipped to do this work, as all milk is mixed to standard grade while being pasteurized, cooled and bottled. A little better than standard grade is the average, the Seattle consumer getting a 3.6 butter fat product. Testing is done daily.

Five hundred pounds of butter are churned daily at the creamery, this butter being largely contracted for by the local market. The butter is of high grade, in conformity with the milk standard of the creamery. All milk products are bought and sold by the pound. While the consumer thinks in terms of gallons, the creamery collects, buys and pays for its milk by the pound.

Enumclaw creamery herds are 85 per cent Jerseys, with a small percentage of the remainder of the stock Holstein. The 425 patrons of the creamery own and milk some 3,000 high-grade cows.

CAR OWNERS SUFFER LOSS IN BUYING CHEAP PARTS

Buick Chief Warns Against Parts Not Made by Original Builder of Car.

"Experiments have been a most costly thing to car owners not only in dollars and cents, but lost time, injuries and other inconveniences. Many motor car owners still insist upon experimenting in purchasing motor car parts from manufacturers other than the original car builder," says General Sales Manager E. T. Strong, of the Buick Motor company, "and this has proved to be one of the most expensive of all their experiments."

"Original parts are extremely hard to duplicate by any one other than the original manufacturer. The size and shape may be very similar, but the quality, workmanship and material lacking. There are so many details and conditions in the manufacture of original motor car parts that are required of outside concerns that in order to be able to sell at prices under those quoted by the original manufacturer, quality, workmanship and grades of material must suffer. As a matter of fact, none but the original manufacturer is in a position to furnish such parts as were found in the original construction, yet there are a number of small concerns that are seeking to market repair parts for various makes of cars by claiming that these parts are just as good as the original.

"Price, of course, is largely their claim for preference. The average owner or garage man has no means of testing such parts, but must take the claims or word of such outside manufacturer for their quality. This is especially true of the most important part of all, the material used in their manufacture. How is the buyer of such parts to know the percentage of carbon or nickel or other ingredient in such a part? Even if he did know, what means has he of assuring himself that the formula used is the correct one? Motor car manufacturers are not in the habit of spreading their specifications broadcast. The results of years of research have cost the original builder thousands of dollars, many years of labor and study and these specifications are as much a part of their business, as the buildings, the machinery and the personnel of the organization.

"This point has been constantly

made by the Buick Motor company, that the reason for Buick serviceability is not because of any single unit or set of units, but because all these units in Buick cars are so designed and built that they not only perform their own functions, well and correctly, but are perfectly balanced in strength and action, with all other units of the car.

"Therefore, any Buick parts, so-called, that are sold by outside concerns, cannot possibly compete with the original car manufacturer for such parts and at the same time maintain the quality of the material, even granting that they had the full information at hand to enable them to make the parts according to specifications."

SPICED VINEGAR GIVES GOOD PICKLE FLAVOR

Spiced vinegar is used in making pickles, for flavoring gravies, potato salad, and similar dishes. For pickling it is especially valuable, as the flavor from spiced vinegar is the same all through the pickles, while if pepper, cloves, and dill are added directly to the pickles the flavor is more concentrated at the places where these spices are put. The herbs from which the spiced vinegar is made may be used as a garnish by mixing them in the pickle.

An excellent spiced vinegar is made by filling a wide-mouthed bottle or a fruit jar to within two inches of the top with spiced plants of different kinds, such as slices of horse-radish and onions, umbels of dill, ripe seed of white mustard and celery, green seed of nasturtiums, fine stems and leaves of tarragon, basil, and sweet marjoram. A pod or red pepper may also be added. The bottle or jar is then filled with vinegar, heated to 160 degrees F., corked or sealed and left for about three weeks. At the end of the three weeks, strain the vinegar and fill in small bottles. Cork and seal with melted paraffin or sealing wax.

MILLMAN TAKES ANOTHER WHACK AT FATEFUL JINX

Sidney Burnett Rebuilds Shingle Plant at Offut Lake—Nearly Ready to Operate.

Determined to beat the "jinx" at any cost, Sidney Burnett of the Tenino Lumber company is just completing his new sawmill that will replace the one recently destroyed by fire. Mr. Burnett has lost one shingle mill and two sawmills by fire within about four years, but his spirit is undaunted.

Following his discharge some months ago from the army, where he had risen from the rank of private to a captaincy, following an examination, Mr. Burnett bought the Wakefield mill at Offut Lake.

Things were going fine until fire one Sunday morning in July wiped out the whole plant within two hours. The local fire department was summoned, but the blaze had gained such headway it could not give much assistance.

The new mill will be ready to start by the middle of this month and since business is declared good, Mr. Burnett hopes to recoup his fortunes. He is a brother of the Burnett Brothers, jewelers, who have stores in Chehalis, Aberdeen, Tacoma and Seattle.

Much Paving Is Laid. Considerable of the new paving on the Pacific highway from its junction with Main street to Tumwater, has been laid during the past 10 days and it is expected that the new road will be opened to traffic at least as far as the Log Cabin by October 1st.

Tenino Service Men Organizing. A temporary organization has been effected of a Tenino post of the American Legion and the following temporary officers have been elected: T. S. Forrey, president; T. B. Myers,

vice-president; H. C. Anderson, secretary-treasurer. All returned service men have been invited to affiliate with the new post, which is being formed under the direction of W. S. Schneider, a Legion organizer.

John C. Ellis, local real estate man, and Otto G. Braeger, proprietor of a soft drink establishment, have been summoned as members of the

federal grand jury which is to convene in Tacoma October 1.

George W. Lish, formerly business agent of the Shipyard Laborers, Riggers & Pasteners' Union, has been elected business agent for all the local unions by the Olympia Trades Council. He will take up this new work September 15, with offices in the Labor Temple.

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