

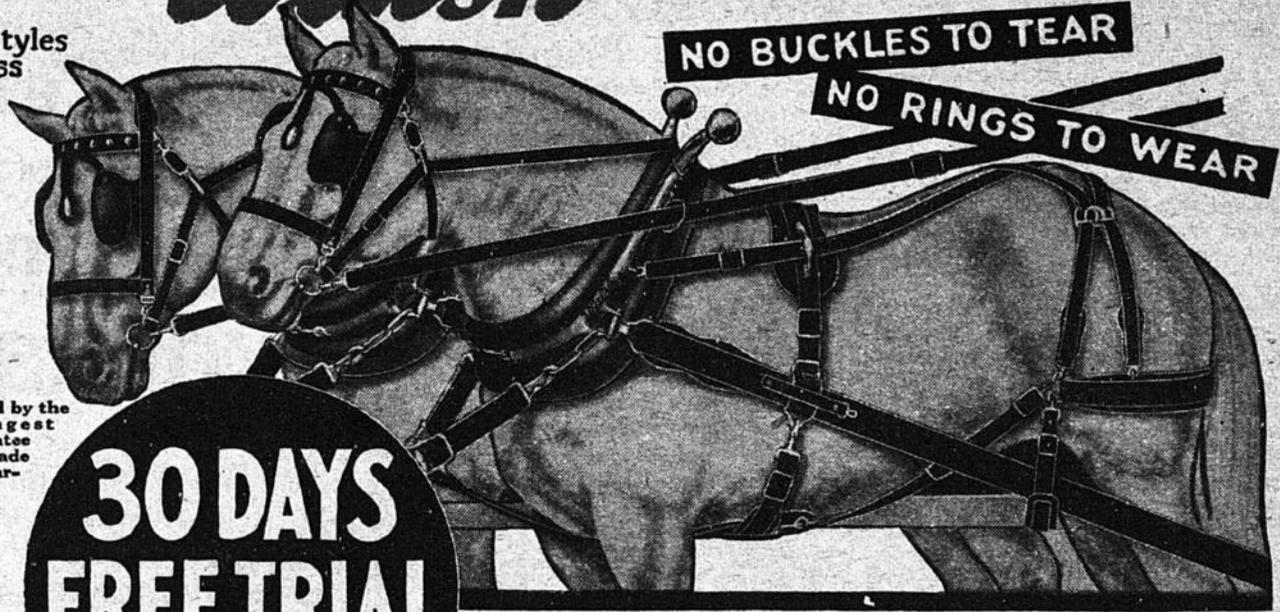
The New Improved *Walsh* No-Buckle Harness



Made in All Styles
Breechingless
Side Backer
Express etc

It has been eight years since I invented the Walsh No-Buckle Harness. Today there are thousands of satisfied users in every state in the Union

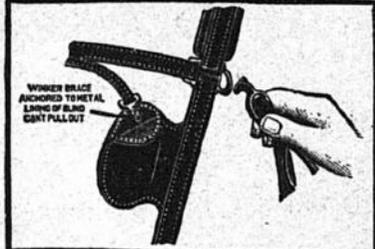
JAMES M. WALSH



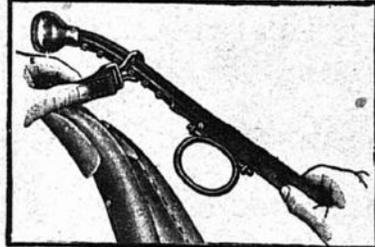
Backed by the strongest guarantee ever made on a harness.

30 DAYS FREE TRIAL
Send no Money

My New Harness Book is Ready Send for Your Copy Today—Post Yourself

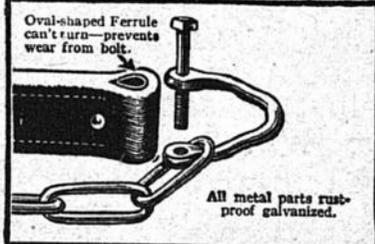


Handy This picture shows how easy it is to hitch and unhitch. All parts just as simple as this.

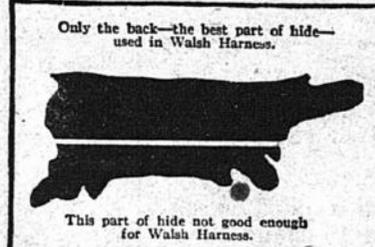


The average cost of repairs per year is only 9 cents

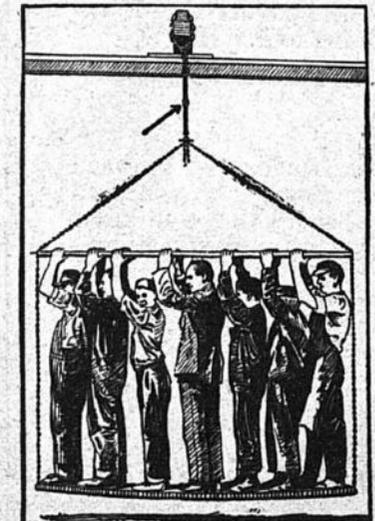
Easy Adjustments Walsh Harness can be adjusted from large team to small team in ten minutes and fit perfectly.



Durability Not a single place on Walsh Harness for metal to rub and wear leather.



Quality Only strongest part of hide is used. High-grade, bark-tanned, packers' Northern steer hide leather.



Strength From photograph of an actual test made for U. S. Army Officers. One of our regular Walsh side straps holding seven men in air, and the Walsh strap holder did not slip a fraction of an inch. The same strap with buckle in it broke with three men. Get Free Book for complete details.

Before You Buy Harness
Post yourself on this new way of making harness which has three times the strength of buckle harness. Let me send you a set of Walsh No-Buckle Harness on thirty days' free trial, just as thousands in every state in the Union have done. Let me show you how harness can be made three times stronger without buckles—how much better looking and how much handier in every way. Try a Walsh on your team 30 days. Send no Money. If it is not all that I claim, send it back at my expense. No obligation on your part. Write for the free book today.

Costs Less—Lasts Twice as Long
This wide-open, liberal offer shows that the Walsh must be an exceptionally good harness. If I did not know positively that Walsh Harness is better in every way than buckle harness, I could not make such an offer. In addition to having harness in the hands of thousands of users the country over for years past, I have tested and proven in various ways that my harness is better and stronger, hence cheaper by far than any other harness. I prove conclusively in my new harness book, which I am waiting to send you, that Walsh No-Buckle Harness will positively last twice as long as buckle harness.

Greatest Advance in Harness Making

Not only is the Walsh No-Buckle Harness stronger, but it is easier to put on and take off. It is also better-looking, handier, and eliminates frequent repairs. Has better fitting hames, adjustable strap holder—the harder the pull, the tighter it holds—renewable spring snaps and many other advantages explained in my free book. The Walsh is easily adjusted to fit any horse perfectly. And remember that Walsh Harness actually costs less than buckle harness because it does away with repair expense, and lasts longer.

The World's Strongest Harness

Users say the leather in Walsh Harness is the best they ever saw in harness. It is old-fashioned, bark-tanned, packers' Northern steer hide leather. A test made in a scientific laboratory proved that a Walsh 1 3/8 inch breeching strap holds over 1100 pounds. The same strap with buckle in it breaks at about 350 pounds pull. When you consider that ordinary harness has 68 buckles, and Walsh Harness none, you'll understand why my harness does away with repairs and outwears two sets of buckle harness.

Friction Another Destroyer of Harness

Rings are another thing that makes harness wear out before it should. Examine your old harness and you'll find where rings have worn the straps at the ends. There are 270 places on an ordinary buckle harness where ring friction wears the straps in two. Walsh Harness has no rings to wear straps in two. Many other advantages are explained in the free book. Write for it today.

What Users Say

Government Experiment Stations, Agricultural Colleges are among the thousands of users in every state who praise the Walsh Harness. Walsh Harness took First Prize at Wisconsin State Fair in 1921 and 1922.

Mr. G. G. Anderson, Aiken, Minn., bought his first Walsh Harness five years ago and bought three more sets since for his other teams. He says: "Walsh

has buckle harness beat a mile."
Mr. E. E. Ward, Seneca Falls, Wis., says: "Have used Harness over 40 years. The Walsh is the best yet."
Mr. J. W. Rogers, R. No. 4, Baldwinville, N. Y., says: "Have used it skidding logs and that is giving it a hard test. I think enough of it that I will order another set in the Spring."

\$5.00 After 30 Days' Free Trial

Balance easy payments or pay cash after trial if you wish. Selling direct from the factory to you enables me to give the highest quality of harness possible to make at lowest prices. You can get a Walsh Harness in any style—Breechingless, Back-Pad, Express, etc. Easily adjusted to fit any horse perfectly.

Write Today. My free harness book will give you many wonderfully interesting facts and valuable information on harness—tells all about the Walsh No-Buckle Harness—what hundreds of farmers think about it. We have a plan whereby you can make money showing Walsh Harness to your neighbors. There's a copy ready for you—Write Today.

JAMES M. WALSH, President
WALSH HARNESS COMPANY
106 Keefe Avenue, MILWAUKEE, WIS.

Write for Your Copy Today

See How Buckles Weaken and Tear Straps



BUCKLES weaken the straps and cause your harness to break long before it has served its time. Walsh Harness has no buckles. RINGS wear the straps in two at the edges by friction. Walsh Harness has no rings to cause friction.

See How Rings Wear End of Straps in Two



FREE Handsome BOOK with 100 Illustrations

Send no Money—Mail Coupon or Postal for FREE BOOK
James M. Walsh, Pres., WALSH HARNESS CO., 106 Keefe Avenue, Milwaukee, Wis. Send me free of charge Walsh Harness Book, (free trial offer and liberal long time terms on Walsh Harness.)
Name _____ P.O. _____ State _____ R.F.D. _____