THEY RANK VERY HIGH IN EN-CLISH SOCIETY.

The Title of Servant to Her Malesty Is an Enviable one Indeed-John Brown's Memory Honored by Queen Victoria.

[English Correspondence.]



English heart an enviable honor attached to the title of "servant to her majesty." It is seldom that permission is given to persons not in the royal service to use the title. An exception has recently been made in the case of the

Carl Rosa Ope a troupe, who sang at Balmoral castle. They now go about the country with ten-sheet posters announcing themselves as her majesty's all four accompany the queen abread servants.

The widest known of all the queen's s rvants was John Brown, her majesty's Highland personal attendant, to whose memory her late-t "Leaves from the Journal of a Life in the Highlands" is dedicated.

John Brown's birthplace is "The Bush," a farm lying to the north of much of years ago was based on the Balmoral castle, a road much fre- statement that it was not a product of quented as a drive for visitors.



was first employed in the stables of Balmoral, where Prince Albert found him, and, re-ognizing his excellent qualities promoted him to the post of when hunting and fishing In 1840 he was chosen by the queen and the prince to go with her majesty's carriage. In 1851 he began to lead the queen's pony in their frequent excursions over the hills. He, together with John Grant, head-keeper and also a much-trusted servant, always accomtaken incognito, in which the queen and Prince Albert delighted.

Born in this region and his forefathers before him for many genera-tions, he was well known and respected throughout the Highlands. 'Favorite servants," said a Deeside Highlander to me, "generally gain their place by flattering the weak-nesses of their employer and by underhand measures. But it was not in that way that John Brown gained his high place in the confidence of the quien. He was bonest to bluntness;

spoke his mind out to high and low." Did her majesty appear in a comfortable old cloak for her drive or other exercise John Blown was liable to remark with a pla nness that would send a shiver down the back of a trained courtier: "And what kind of thing is that you've got on to-day

this straightforwardness of speech and mind were united great kindness of heart and a desire to oblige. Dis fellow servants liked him and trusted him-a good test-and when he came to his place of confident of the queen he did much for their

comfort.
All John Brown's brothers have come into the queen's service. Donald Brown is at Osborne, Hugh Brown is keeper of the kenne's in the home purk at Windsor, Archie ald Brown is a page in the royal household. James Brown is the shepherd at Balmoral, Wm. Brown lives in the house built by the queen at Balmo al for John Brown and which she has given to the Brown fami y in perpetuity. M is a large house of granite with stable attached. John Brown never



JOHN BROWN'S HOUSE NEAR CRAIG GOWAN occupied it in his lifetime, but his body rested there before burial

In the castle park, on a grassy bank near the cottage in which the queen breakfasts and writes, is a life-size bronze statue of John Brown He is in the dress he always wore when in attendance upon the queen, except, of course, on state or dress occasions, the same that he wears in the picture here. Two medals are upon his breast; the one conferred by the queen for long and faithful service, the other for saving her majesty's life. He holds his Glen-garry cap in his hand. The statue wears a smiling look, as though he were about to speak. Upon the granite pedestal is this inscription:

Friend more than servant, Loyal, truthful, brave; Self less than duty Even to the grave.

John Brown is boried in the little Crathie graveyard, a green, well-kept who has rule spot, not far from the castle and the generations.

SERVANTS TO A QUEEN De. A headstone of gray grants MINES owing inscription:

> This stone is erected in affectionate and grateful remembrance of JOHN BROWN, personal attantant and beloved friend of QUEEN VICTORIA.
>
> In whose service he had been
> For 31 vears.
> born in Craithe aird, 8th December, 1°26
> Died at Windsor Castle, 27th march 1883.

"That f fend on whose fidelity you count, that friend given to you by a remistances over which you have no control, was God's

Her majesty's Indian empire is rep resented in her hous hold. There are four of these Indians. Her Indian see retary. Hafiz Abdul Kairm; her per sonal attendant, who "give his arm to her coming down the stairs," etc., and their servant and their cook. A special part of the castle is assigned them, where are their kitchen and other apartments. Their food is pared by their own cook in ecordance with Hindoo customs and projudices. The atm sphere of their portion of the eastle is said to be redolent of curry. The Indian secretary assists her maj esty in her study of Hindustanee

WASPS AND BEES GET DRUNK

The Former Provoked to Unprovoked

Attack When "in a Condition." The argument against all and every use of alcohol which we used to hear nature and not used in any natural condition. The argument itself is a very unsafe one, even if the premises were correct, but they are not, and the plague of wasps has proved it. I have been watching the wasps with great interest and have noticed the avidity with which they attack certain fruit when fully ripe, rotting, in fact, and I have also noticed some of the peculiar results of their 'the sugar in some fruits which are most attacked by wasps has a tendency to pass into a kind or kinds of alcohol in the ordinary process of rotting, a fact which is easily ascer-tained by the use of a still not large en ugh to attract the attention of the excise authorities. On such fruits, particularly grapes and certain plums, you will see wasps pu hing and fight-ing in numbers much larger than can be accommodated and you will see them get very drunk, crawl away in a semi-somnolent condit on and repose in the grass for some time, till they get over the "bout," and then they Malmoral, where Prince Albert found will go at it again it is in the they are thus affected while spromoted him to the post of that they do their worst sting rigilie." an attendant upon gentlemen ing, both in the virulent nature of the when hunting and fishing in 1849 he stroke and the utterly unprovoked assaults of which they are guilty. I was stung last year by a drunken wasp, and suffere i severe y from symptoms of nerve poison for several days. In such drunken peculiarities they resemble their human contem-poraries. It is evident, therefore, that them on those expeditions those who use the argument about alcohol to which I have objected must give it up the more it is known that there are certain plants (orchids) whose cross-fertilization is secured by a regular system of public-houses in which bees are made drunk, for without inebriation the bees would not go through the antics by which alone the orchids can be fertilized. I am quite sure, however, that our teetotal friends will derive arguments enough and a wful examples quite sufficient from drunken wasps without the use of the argument I have dis posed of I c n jurnish them with Having found out how fond they were of alcohol. I provided them very abundantly with free "pubs," with swing doors and unlimited beer, and now we live in comparative comfort and view without compunction thousands of dead drunkards in our been

Clothing From Wood.

A Hungarian inventor claims to have made a dis overy which will revolutionize the textile industry. asserts that he is able to spin ordinary wood pulp or cellin os into yarn, from which all orts of textile tis-ues can be made in the ordinacy way, equalin appearance, durability and fastness of color the best cotton goods. The method is not only applicable to cellulose, but also to every sort of short fibrous material-for instance, rags, scraps of cotton and linen goods. The fiber, wh ther paper pulp or textile refuse, can be dyed telore being spun into varn, so that the dveing of the woven material is not necessary.

Big Trees of California.

It is the testimony of those who have seen the great trees of California that much of the effect of astonishment is lost b cause the visitor ap pro ches the trees through a forest of giants that gr dually increase in size. Many pines ten feet in diameter are passed on the journey, and in this way the vis tor slowly works up to trees that measure above thirty feet in diameter.

Tobacco Habit

Since the world-wide diffusion of the tobacco habit its earliest and perhaps original use has been in a great measure overlooked. With the aborigines of America smoking and its kindred practices were not mere sensual gratifications, but tobicco was regarded as a herb of peculiar and mysterious sancity and its use was deeply and intimately interwoven with native rights and ceremonies.

The Empress Augusta. The Empress of Germany has bemagnificently handsome some a



all observers. The Emperor, in his TME EMPRESS OF rather ungainly uniform of the First Prussian Foot Guards, seemed a rather awkward sort of boy beside her. All Germany agrees that the empress is the no lest and handsomest woman who has ruled in Germany for several

COPPER ORE AND HOW IT IS

he Michigan Exhibit in the Mining Building Lilustrating the Processes-Famous for the



NE OF THE MOST have been spared to make an ex-

inent in the exhibit, and in respect to this metal as a specialty, the showing seven in all Looking through the is are complete as that of gold by Caliseven sheets of glass, one sees the fornia, silver by Co orado, or coal by mine as he would if air were being Pennsylvania. Entering the Michimed, all being transparent exceptgan sect on through an arched door-way the visitor finds himself within a resents the point at which, from the spacious porch. Above him, crowning shaft, a tunnel extends, with utility spacious porch. Above him, crowning shaft, a tunnel extends, with utility smaller tunnels radiating in various smaller tunnels radiating in various direct ons to provide for taking out showing a multitude of brownies gaged in sports and labors. Passing into the exhibit proper he sees that, Michigan mining men make much of their most valuable product, for copper is everywhere.

A great mass of the native metal, carrying conglomerates, is shown. while photographs help in the edu. The weight is 5,460 pounds, and the cation of the inquiring visitor. Heckla mine was the producer. Near by is a specimen of copper bearing amygdaloids, from the Atlantic mine. On a car is a great ingot of native copper weighing 8,500 pounds. Adjoining is a jugged ingot, weighing upward of

AND MINING.

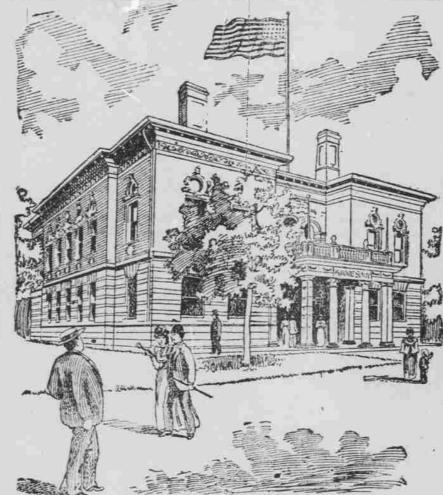
Ista," said the gentleman in charge of the schibit. "Copper can be hardened and some of the alloys are very hard, although in no form can a successful competition with iron be sustained. It is claimed by several that tempered copper is now being placed on the market, but if the art is ever to be discovered it has not been achieved so far covered it has not been achieved so far. I have investigated and am sure of the facts. I have heard of men who have heard of men who have seen weapons or tools of the aborigines that would turn the edge of a steel chisel or dull s file. Personally I have never came interesting of the closer to tempered copper than third state exhibits in hand. Neither has any officer of the Mines and Mining Smith-cnian Institution, for I have building is that of made inquiries." So is anot'er fond Michigan. No pains delusion banished.

One of the great mining companies shows a cross section of its property, haustive as well as the various levels being exhibited by attractive showing means clucidating the methods of and the result is timbering and working. Ore and sursatisfactory to the rounding rock are represented by visitor, whether actual specimens. Another company state pride enters shows a horizontal view of its mine into his feelings or not. Copper, as Each level illustrated by a sheet of the chief product, is made most promglass, on which is marked the location of tunnels and drifts. There are

Mining and milling machinery is shown in a number of attractive exhibits. 'i here are model shafthouses, mills and reduction works. A series of oil paintings surround the booth, showing views of various properties,

Boring and Cutting Tools.

The approuncement is made in the English journal of some new alloys for the manufacture of boring and cutting tools, the cla m being made These enormous ingots, not to be duplicated in any but a Michigan pered steel, with the additional admine, are of a dark brown color, where wantage of not losing their hardness



THE MINNESOTA STATE BUILDING.

the surfaces are as they were when the metal was buried de p in the mother carto. Edges that have been sawed or cut are bright but of a much darker tint than is that of copper fresh from the mill. Ingots of copper native, or the result of reduction processes, are shown that are of a deep hue. In cases along the east side of thesection erious formations in native copper are shown. Foliated copper, a curious leaf-like formation, is attractive from



MICHIGAS SECTION, MINES AND MINING BUILDING.

its oddity, fern copper being another variety. Perhaps the most curious of the native formations is the variety known as fan copper. On this a number of flat leaves, razor shaped, are united at one extremity, thence spreading out like a folding fan.

Of copper minerals there is endless sariety. The common blue and green variety. of azurite and malachite are seen in eral years. It is in the green country many specimens, while of red oxide side, close by Muncaster castle, in one ores there is a good showing. A beautiful mineral is labeled needle

Those who delight in exalting the labors of the ancients have long cherished the idea that the aborigines of the Lake Superior region possessed the art of producing hardened and tempered copper. It has been claimed that weapons and tools have been discovered that no file could dull. Thousands of inventors have spent more or less of their time in their endeavors to revivify this "lost art." The Smithsonian institution, it has been said, has specimens of tools of aardened copper found on the abore of take Superior. The presence of a number of arrow heads and knives of copper, used by natives in early times. ished the idea that the aborigines of copper, used by natives in early times, displayed in one of the cases, opened be subject of tempered copper.

when heated by friction. In the production of these valuable alloys pig iron, ferro-manganese, chromium and tungsten are melted together in graphite crucibles under stick charcoal and calcined borax, the tungsten and pig iron being melted in clay crucibles together with the bar iron, the nickel, copper and aluminum being subsequently added. The metal is at this time covered with stick char coal only, and the allo s are cast in sand moulds in the usua! manner. For nail cutting blades, cutting blades for various machines, cutting-out tools and similar employments the alloy consists of a certain combination of pig iron. Swedish bar iron, ferromangenese, chromium, tungsten, aluminum, nickel and copper.

Habits of the Springbok

The springboks of South Africa migrate in vast herds, moving in a com-pact body and carrying every hing be fore them. If a flock of sheep be in the line of march as sometimes happens) it is surrounded, enveloped and becomes, willingly or unwillingly, part of the springbok army. An Afri-can hunter tells of seeing a lion in the milst of the antelopes, forced to join the march. It is supposed that the lien had sprung too far for his prev, that those upon whom he alighted recoiled sufficiently to allow him to reach the ground, and then the pressure from both flanks and the rear prevented him from escaping from his strange captivity.

Ada gehan's English Home

Charming Ada Rehau is enjoying a long vacation for the first time in sev-



land that het "bungalow" has been established. And a very de lightful one it is Lord and Lady Muneaster took such a fancy to our winsome American actress that they d-termined to give her a beautiful summer house as a

ADA REHAN. surprise. So they had it built just under the castle's shadow, and it was completed in less than three weeks
"I rather fancy," says Lord Muneaster, "that your American carpenters combin't do any better than that, don't fee know.

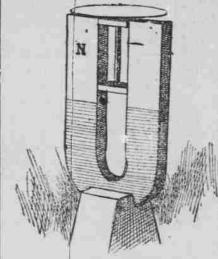
RIPLD OF SCHENCE

LATEST DISCOVERIES IN IN-DUSTRIAL FIELDS.

Modern Magnetism Under New Developing Processes-A Device Teach Spelling-Scientific News Gathered from Many Climes.

Experiment Showing Magnetic Lag. Most students of electricity know theoretically what is meant by magnetic retardation, or magnetic lag, and electrical engineers and manufacturers of electrical machines understand the causes and effects of this action in the armatures of dynamos and motors; but to most people and especially to students who really de-sire to fix an idea in their minds, an experimental demonstration is more valuable than any amount of theory, writes George M. Hopkins, in the Scientific Am rican.

It is of course impossible to see what goes on in an armature while moving, but it is known that the armature core becomes a magnet by induction, and that its poles are of the opposite name to the adjoining poles of the field magnet. It is also known that time is required for the magnetization and demagnetization of the armature The time element is



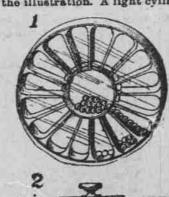
SHOWING MAGNETIC LAG. thus seen to be one which cannot be left out of the calculation in designing dynamo-electric machines.

A very simple experiment, which helps to an understanding of what magnetic lag is, is shown in the annexed engraving. A perforated block is inserted between the polar extremities of a U-magnet to receive a pointed spindle attached to a soft fron disk held near the poles of the magnet. The pointed and of the spindle rests upon a the magnet. The disk, which turns very freely, absorbs the magnetic lines and becomes strongly magnetic. When the disk is at rest, poles are developed in the disk in front of the poles of the magnet but when the disk is turned ever so little, the poles-in the disk are carried forward in the direction of rotation. This is proved by the action of the disk when it stops. It immediately moves a short distance in a re-rograde direction, showing that the points of greatest magnetic density in the disk lie beyond the poles of the magnet in the direction of the rotation of the disk, and that these points are attracted toward the mag-net poles. Owing to the friction of the bearings of the spindle, and to the plmost immediate readjustment of the magnetic lines in the material of the disk, the return movement does not represent the entire lag, but it shows in a striking mauner what lag is.

Artificial India Rubber

Artificial india rubber from cottonseed oil is one of the latest industrial products and claimed to possess commercial adaptations of peculiar practical value. The manufacture involves a process not yet given out to the publie by the discoverer, who states that, while experimenting with cottonseed oil to produce a varnish for paintings, he obtained a substance entirely foreign in its make-up and properties what was sought-not a varnish, but rubber. So simple is the process, as alleged, that it is not within the protection of a patent—the only safeguard being, therefore, in the secrecy of the process, by the use of which, it is as serted, only 15 per cent is required of the genuine rubber to produce an article which can in no way be distinguished from the ordinary crude india rubber, it is said, even by experts in the handling of the latter Arrangements have been made for its extensive manufacture and its application to the various purposes so long peculiar to the natural material.

A Kindergarten Teaching Device. An exceedingly simple educational device, adapted for use in the kindergarten method of instruction, is shown in the illustration. A light cylindrical



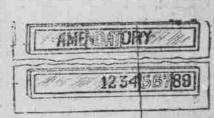
DEVICE TO TEACH ARITHMETIC.

case, with a glass front, is divided by ease, with a glass front, is divided by radial ribs into numerous compartments open at their inner ends, where there is a central recess, in which is placed a circular pocket. This pocket is revoluble by means of a knob or handle at the back of the case, as shown in the sectional view, Fig. 2, and has in one side a slot to permit the balls to pass through, one by one, into the several compartments between the ribs. By permitting one or more balls to pass through the slot as shown in Fig. 1, the pupil may be taught to in Fig. 1, the pupil may be taught to add and multiply as the balls are distributed, counting being taught as the balls are dropped one by one through the slot. The device is also through the slot. The device is also designed to serve to some extent to

Op one of the Kun noky railways ! On one of the Kim noky railways is a remarkable lift to locomotive having eight wheels. In I drivers, but the length of the wheel base, or distance between front and rear axis, is on sixteen feet. It weights but eightons, being designed to work on steep grades and curves, and has hauled a train of four empty cars, weighing sixteen thousand pound, up a grade of six hundred feet to the mile, and around curves of fifty feet radius, where the grade was four hundred and fifty feet to the mile, at a speed of twelve miles are hour. It has but one pair of 'yiinders, which are rigidly attached to the middle of the frame, and the wheels are carried unframe, and the wheels are carried un-der two trucks, one at each end and both able to turn about a center pin like the trucks under passenger coaches. The front and rear axles, that is, the first axle on the front truck and the last axle on the second truck, are hollow, the diame er of the inside being sofficiently large to permit a second axle to run through, the connecting ro is driving these interior axles by means of crank pins, and the motion is communicated to the tubular axles by universal joints at their center point. In his manner the in-ner and outer axles are not always parallel, but the rotation of the former forces the latter to revolve with it. The tubular axle carres an angular crack from which the other wheels on the truck are driven. As the cylinder is midway between the trucks, there is a piston rod on each face of the piston, and the forward stroke for the wheels under the front of the engine is the back stroke for those in the

A Brush Making Machine. Hitherto the process in brush making of bunching the bristles and drawing them into the holes has been performed by hand. A machine of peculiar ingenuity has just been invented for this purpose, the bristles being contained in a hopper, where they rest horizontally at right angles on the top of a disk, which, by means of a treadle, is caused to partially rotate, first in one direction and then in the other. The disk has a notch formed in its periphery, and, as the notch ing of bunching the bristles and drawin its periphery, and, as the notch passes under the bristles, some of them enter into the notch; before the disk returns, a plate joined to the disk is moved and closes the mouth of the notch, the disk then comes back and carries away the tuft of bristle re-tained in the notch to a position from which it can readily be taken by the fingers of the operative. The whole arrangement is that of a pecker or gripper, and can be regulated according to the quantity of the material required to fill the hoe, the operative passing the wire through the hole by means of a special needle fitted to a clamp, which is held in the right hand, the loop teing automatidelly formed. Into this loop the operator passes the tuft of bristles, pulls the wire, and thus draws the bristles into the hole

A Device to Teach Spelling. This is a cheap and simple device, which may be easily carried in the pocket. It consists of a small and light frame, flush with the back side of which is inserted a glass, while its top or outer portion has flanged edges



DEVICE TO TEACH SPELLING. adapted to inclose a slide block designed to be moved along over the glass. The device may be applied to words or numbers upon a book or any other surface, so as to cover a portion and expose other portions, dividing the word into syllables and letters, as may be desirable in teaching small children, or exposing successive fig-ures as may be advantageous in teaching the reading of numbers. The improvement has been patented by Jose Gallegos, Occs, Guatemala, Central

Galvanizing Processes.

Among the recent experimental processes with iron and other metals is a new process of galvanizing, which would appear to have some advantages over the older method of steeping articles in molten zine, the claim being that by cold galvanizing a more uniform coating is obtained, and, in case of wire, the tensile strength is not diminished. Comparat ve tests of the hardness of the coating on iron sheets show that the plate thus galvanized has a somewhat harder surface than that obtained by the usual means. An equally interesting result of recent investigations is the success ful coating of metal surfaces with glass, in which operation there are melted together about 125 parts, by weight, of ordinary flint glass fragments, twenty-nine parts carbonate of sodium and twelve parts of boric acid; the fused mass is poured out upon some cold surface, as of stone or metal, and pulverized when cool, then of this mixture a powder is made with silicate of sods, water, glass—solution 60 degrees Baume—and with this cost the metal is glazed, being heated in a muffle or other furnace until it has arrived at the requisite fusion; this coating is represented as adhering very firmly to steel or iron.

Advance in Chemistry The fact is well understood that, for The fact is well understood that, for years, chemists have known that precisely the rame elements necessary for ammoniacal manufactures are to be found in the heated vapors of the blast furnace, which have been allowed to go to waste—the tremendous heat. So Prof. Markee puts it, seeming to negative their utilization, but under pressure of necessity a means to that end has been found which, it is declared, is a commercial success. In Soutland, has been found which, it is declared, is a commercial success. In Scotland, especially, the progress within a comparatively short time has been very rapid in this line, about 50 per cent of the furnaces in that country having been "capped," the heated gas being carried through miles of condensers and the products saved. The magnitude and value of this important advance in chemistry may be judged by the fact that the plant to reclaim the weste products is greater in cost than is the blast furnaces the pig iron is in reality the waste product, while the tar and tar products are of greater and the products.